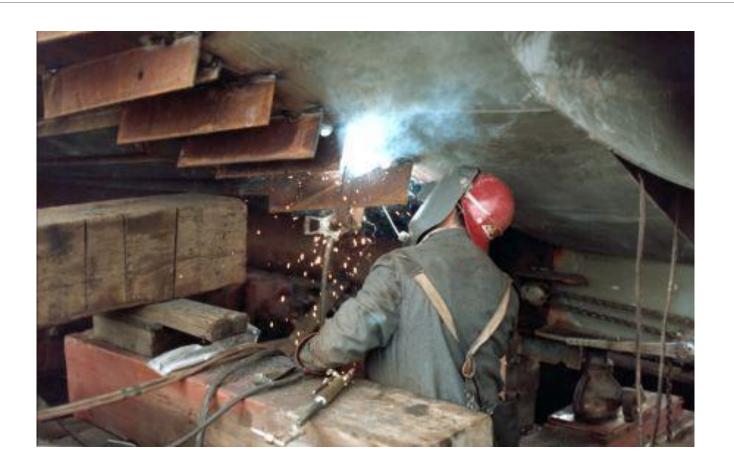
# Construction of the BC Barge and Tug Fleet

A BRIEF HISTORY

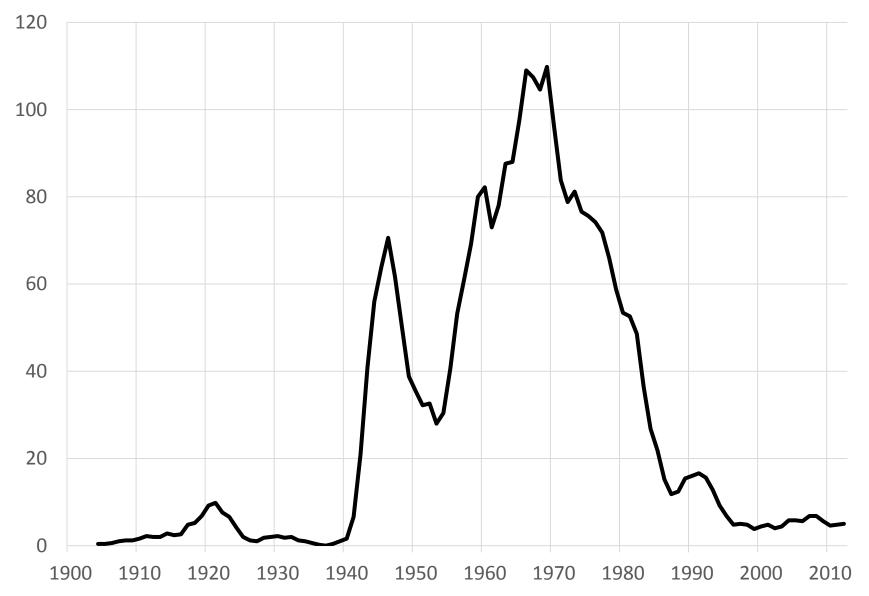
PRESENTED BY: MALCOLM McLAREN

ALLIED SHIPBUILDERS (RETIRED)

# Overview of the BC Shipbuilding Industry 1900 to Present



#### Total Number of Steel Vessels Built Per Year in British Columbia

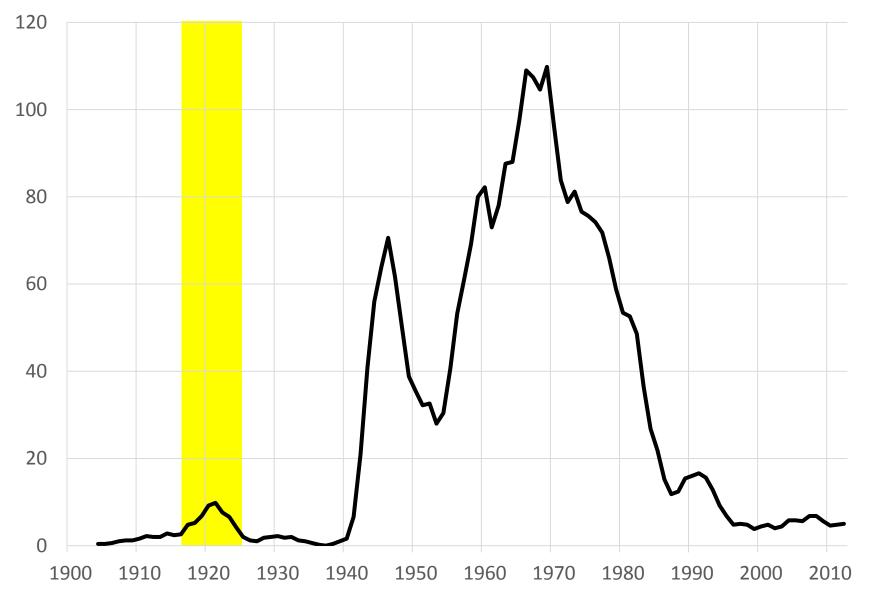


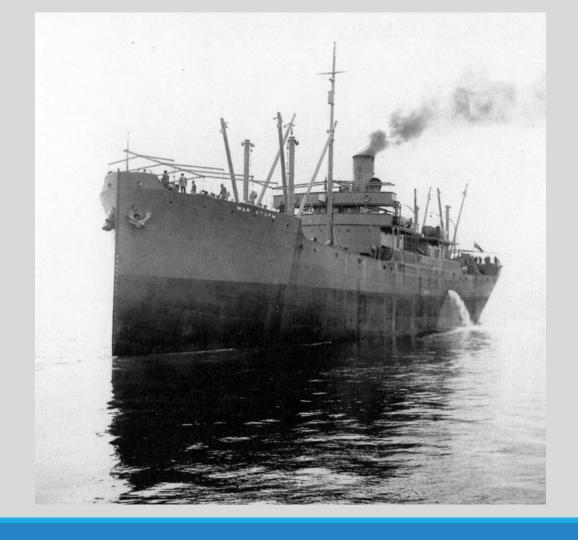


# The First Shipbuilding Boom - 1917 to 1923

Employees in Front of Coughlan's Shipyard – 1918 Columbia and 1st Avenue – False Creek, Vancouver

#### Total Number of Steel Vessels Built Per Year in British Columbia





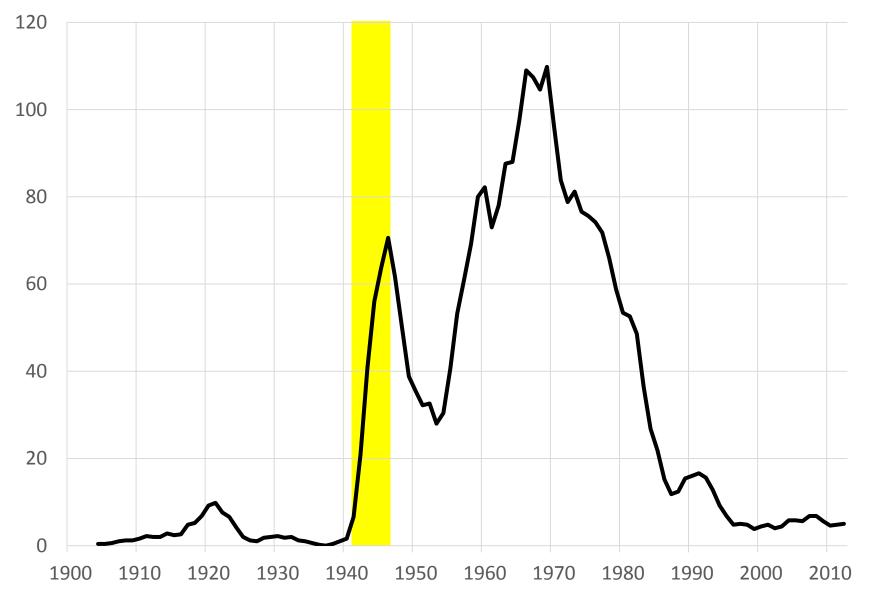
# Cargo Vessel 'War Storm'

Built by Wallace Shipbuilding Company, North Vancouver - 1918



# The Second Shipbuilding Boom - World War II

#### Total Number of Steel Vessels Built Per Year in British Columbia

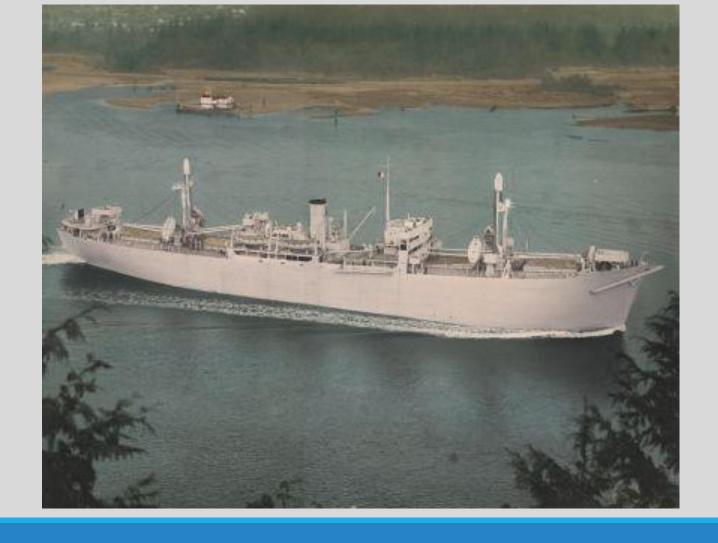




# Launch of 10,000 Ton Victory (Liberty) Ship

West Coast Shipbuilders, Vancouver

(Future Home of 2010 Winter Olympics Athletes' Village)



# Victory Ship Entering Vancouver Harbour

**Photo from Prospect Point** 

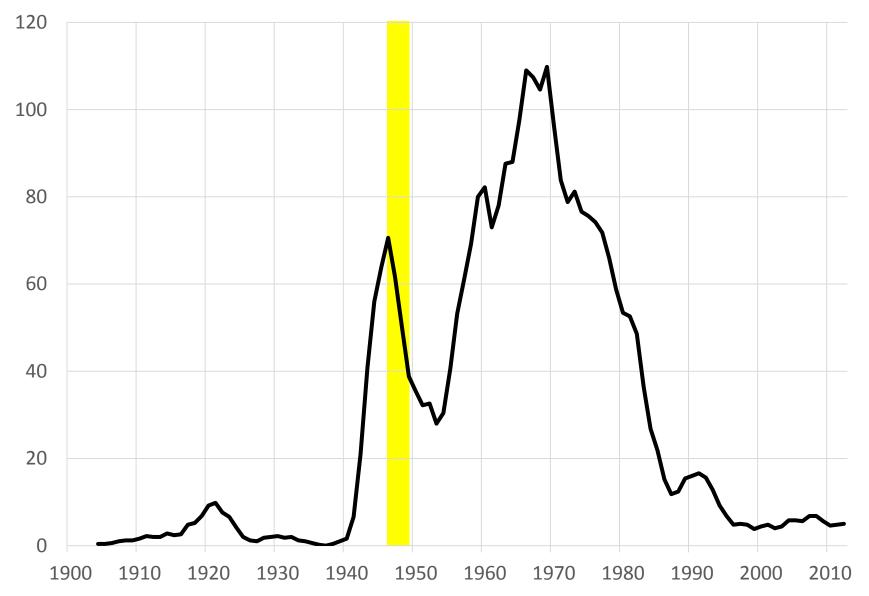
## 10,000 TON CARGO SHIP OUTPUT FROM BC SHIPYARDS DURING WORLD WAR II **Burrard Dry Dock** North Vancouver & Vancouver Yards . . . . . . 111 West Coast Shipbuilders North Van Ship Repairs North Vancouver ...... 54 Victoria Machinery Depot **Prince Rupert Dry Dock** Yarrows Ltd. Esquimalt......2



# Post War Shipbuilding - 1946 to 1949

SS 'Prince George', Built by Yarrows – 1948

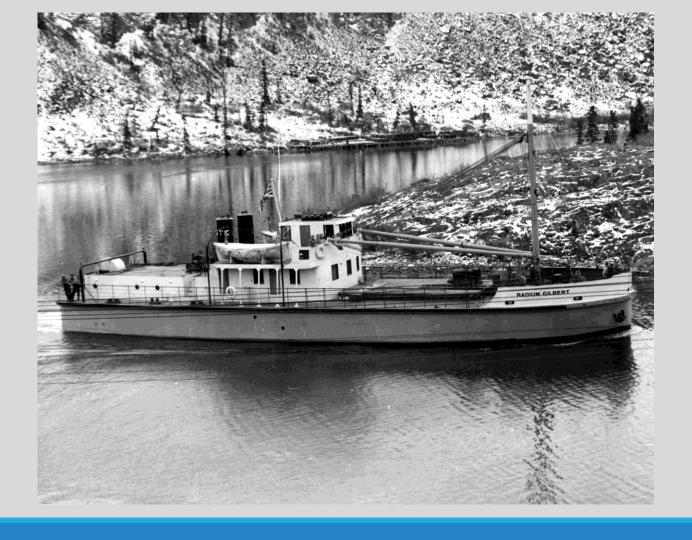
#### Total Number of Steel Vessels Built Per Year in British Columbia





## Deckhouse of the 'Radium Gilbert'

On Portage in Northwest Territories – Summer 1946



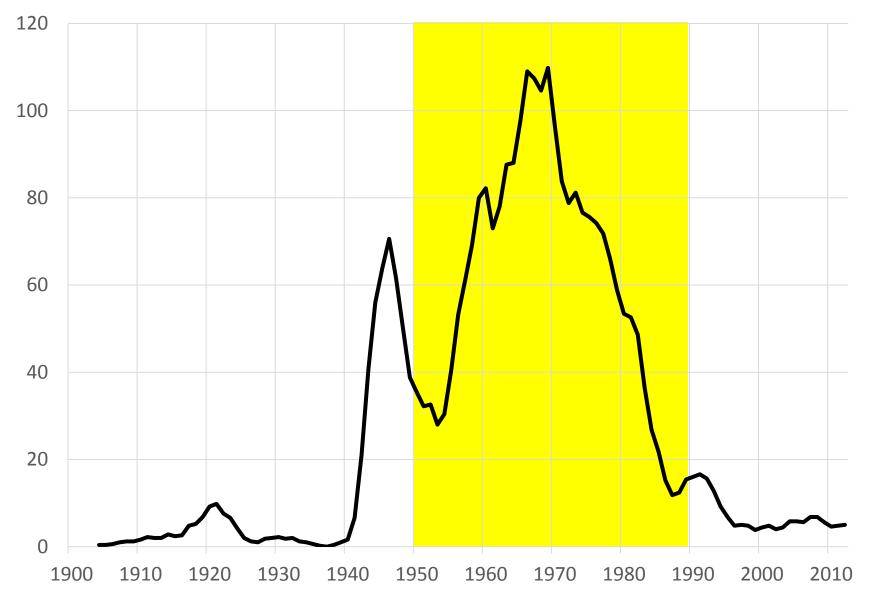
# 'Radium Gilbert'

On Great Bear Lake, Northwest Territories - 1946

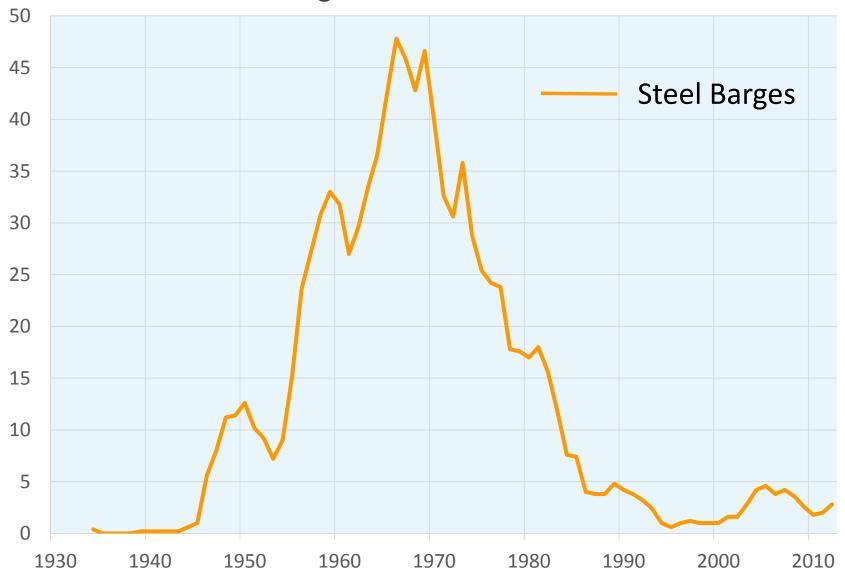
# Building a BC Barge and Tug Fleet 1950 to 1990



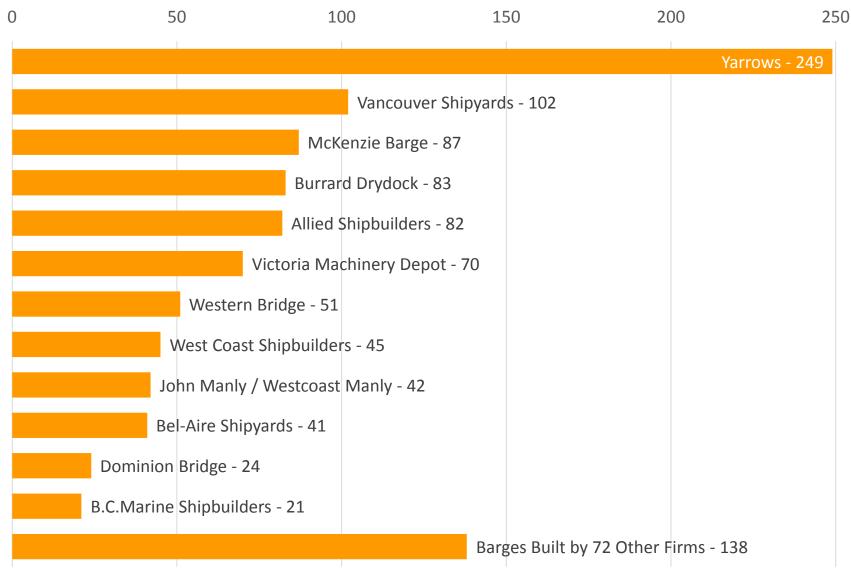
#### Total Number of Steel Vessels Built Per Year in British Columbia



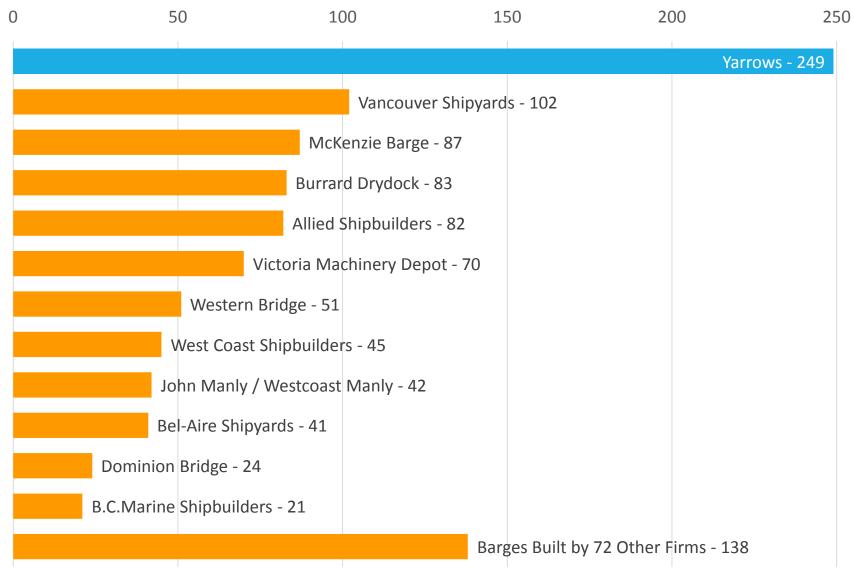
#### Number of Steel Barges Built Per Year in British Columbia

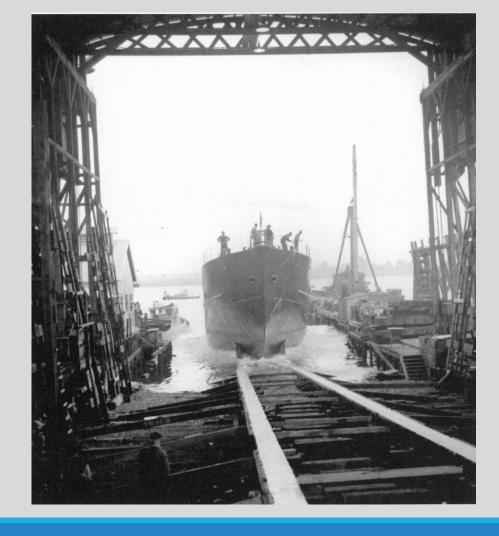


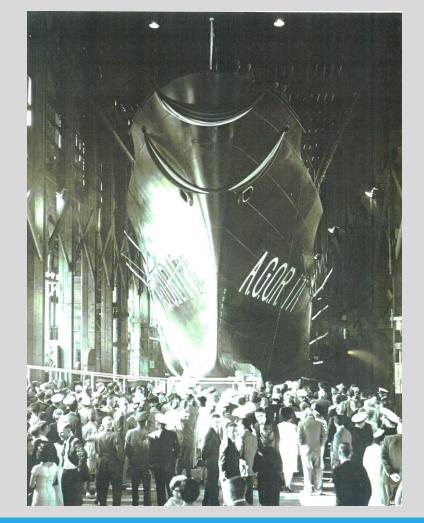
#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present



#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present







### Interior of Yarrows' Covered Berth

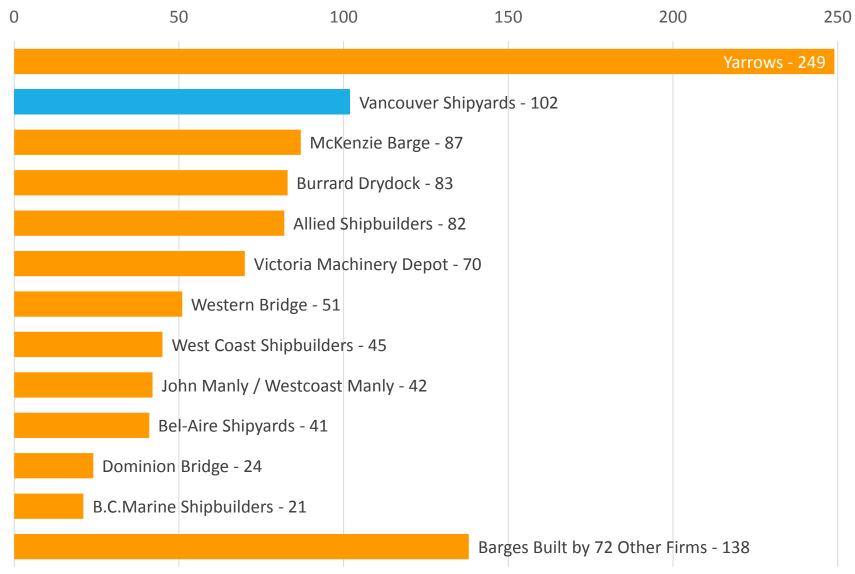
Yarrows Covered Building Berth Enhanced Productivity

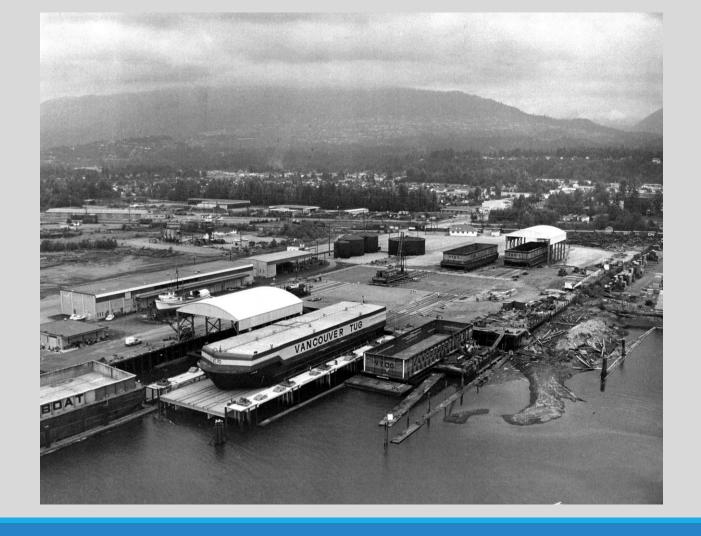


# A Typical British Columbia Chip Barge

Barge 'Island Tug No. 61'

#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present

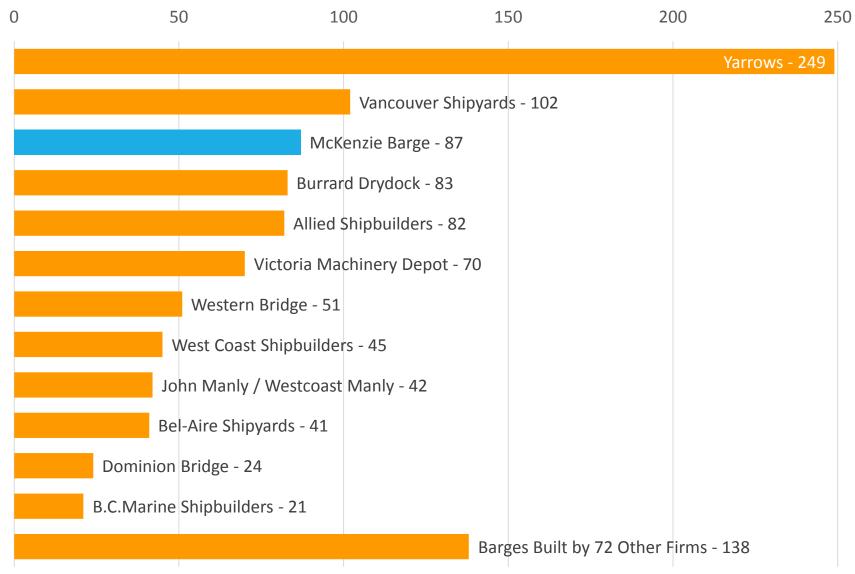


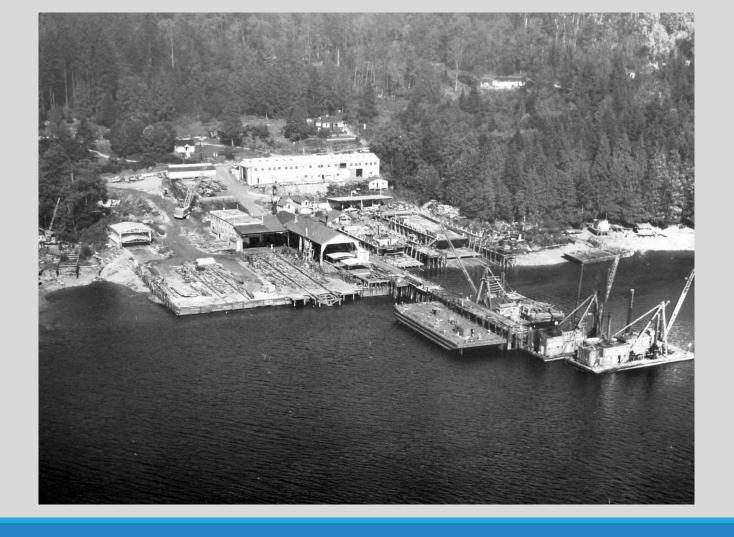


# Vancouver Shipyards

Aerial Photo of Pemberton Avenue Facility – June 1967

#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present

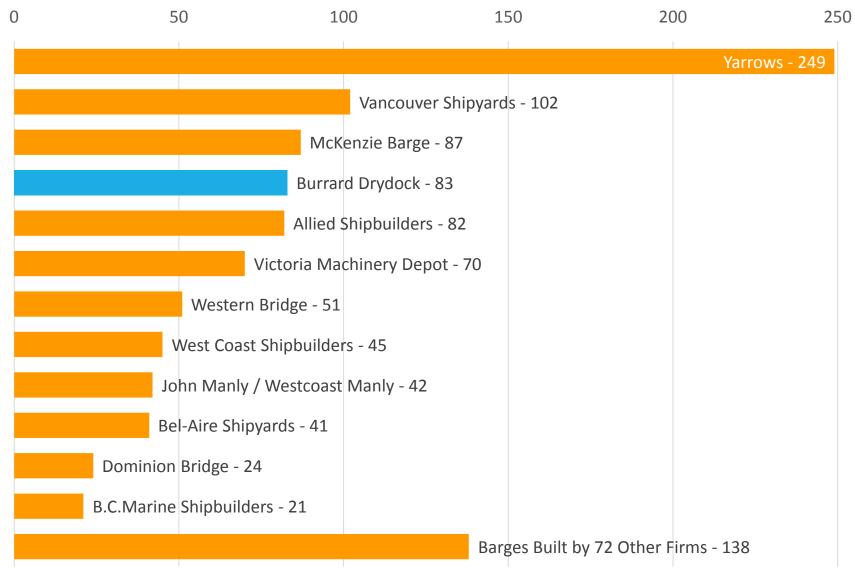




# McKenzie Barge and Marineways

Aerial View of North Vancouver Facility – c.1960

#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present

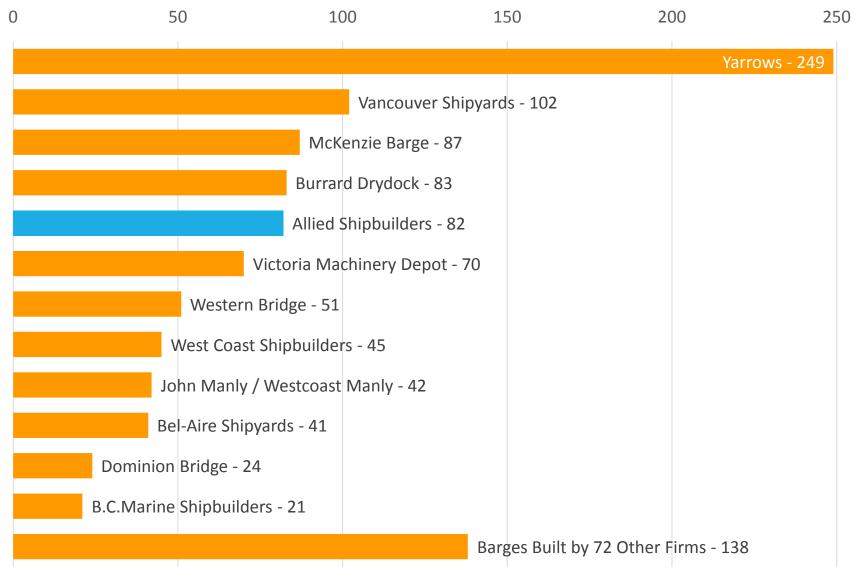


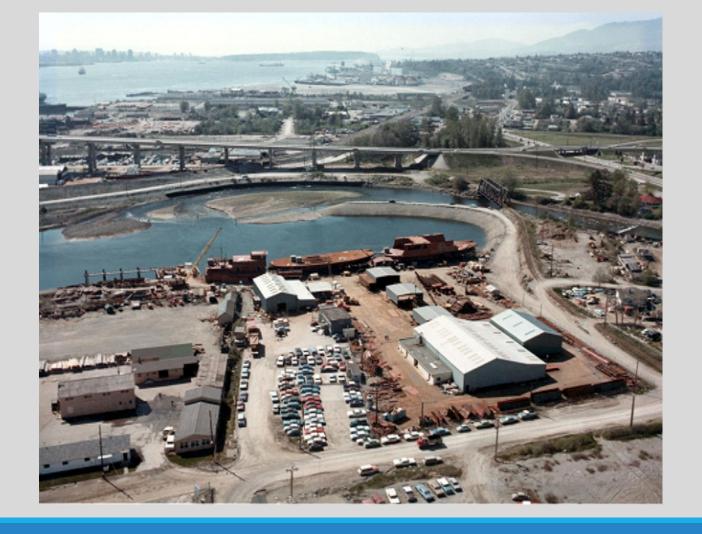


# Burrard Drydock Company

Self-Dumping Log Barge 'Powell No.1' - 1964

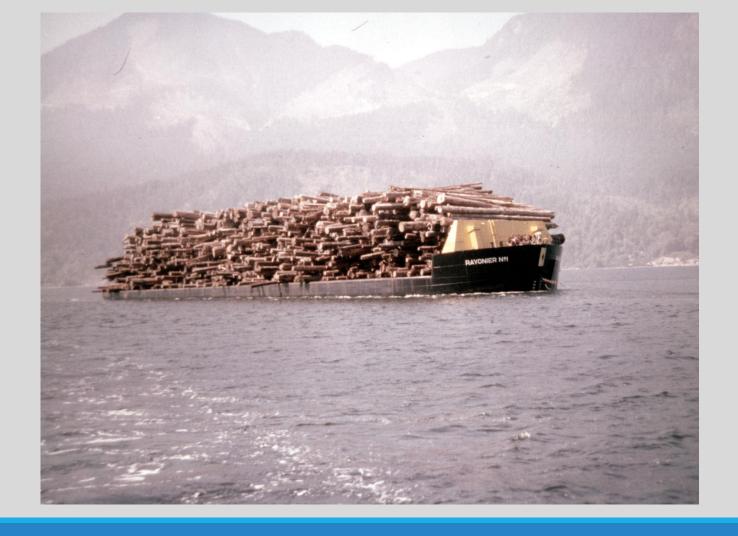
#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present

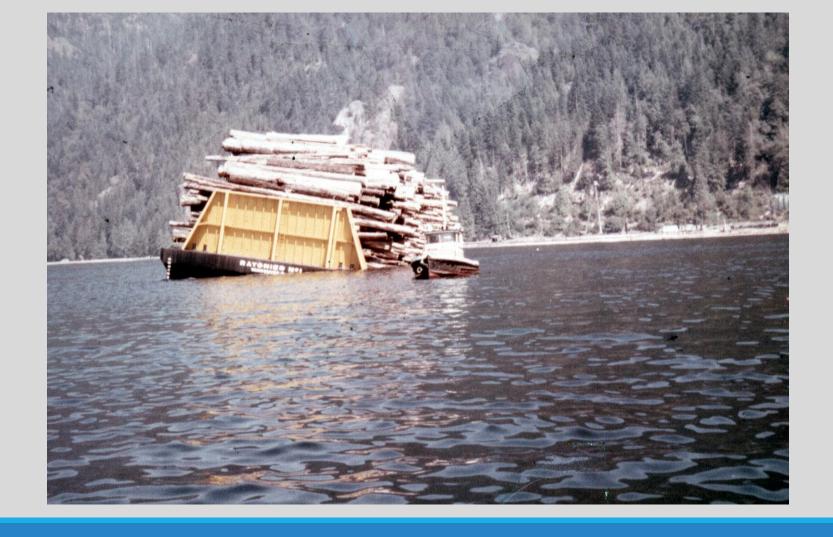


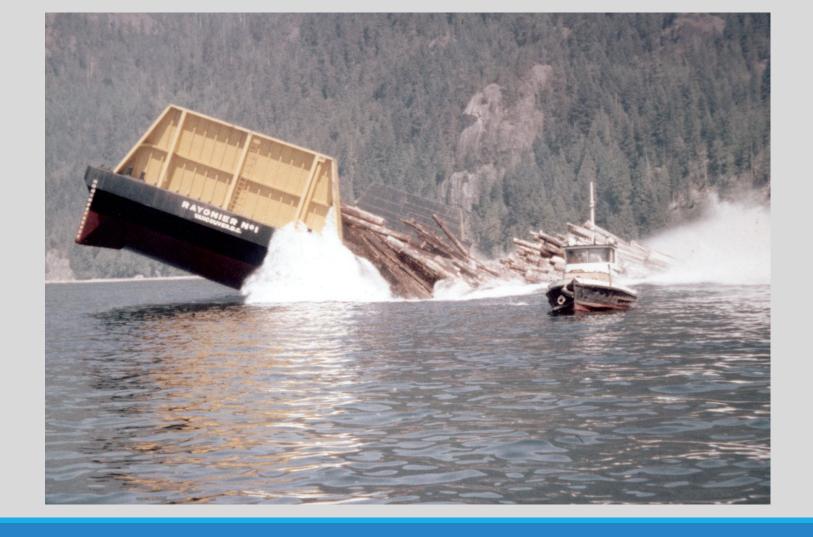


# Allied Shipbuilders

Aerial View of North Vancouver Facility – 1969







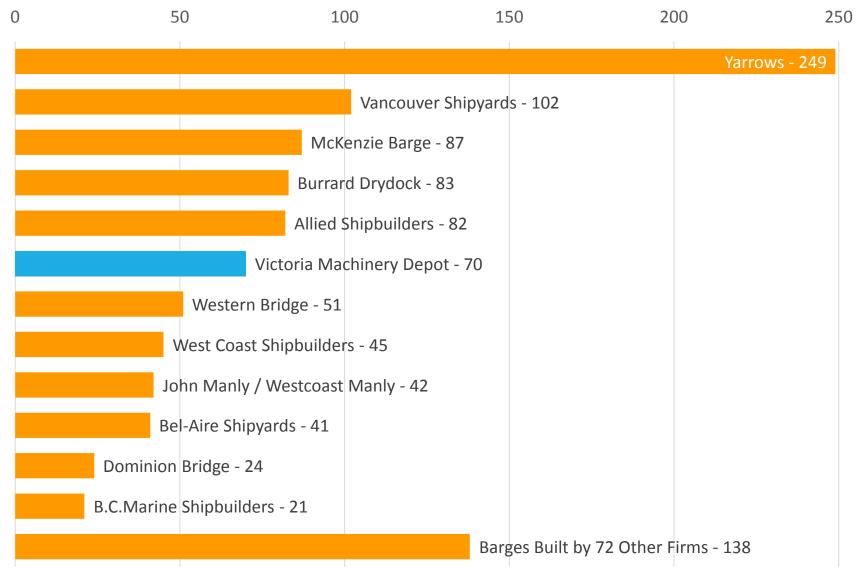




# Self-Loading Log Barge

'Crown Zellerbach No.1' - Allied Shipbuilders Hull No.131

#### 1,035 Steel Barges Built by BC Shipyards - 1907 to Present





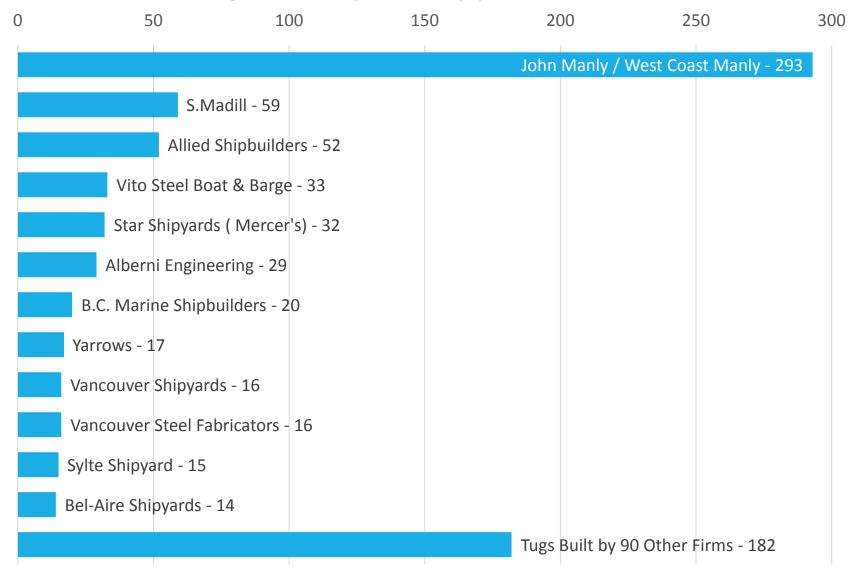


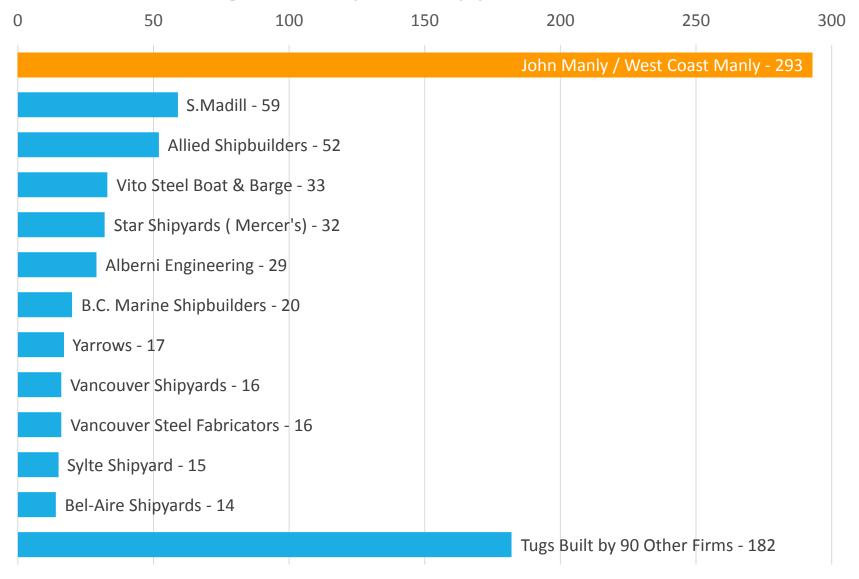
## Victoria Machinery Depot

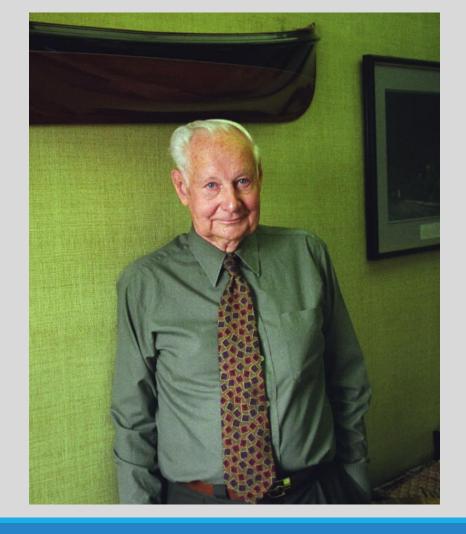
Semi-Submersible Drilling Rig Sedco 135F (Compared to the Empress Hotel)

#### Number of Steel Tugs Built Per Year in British Columbia













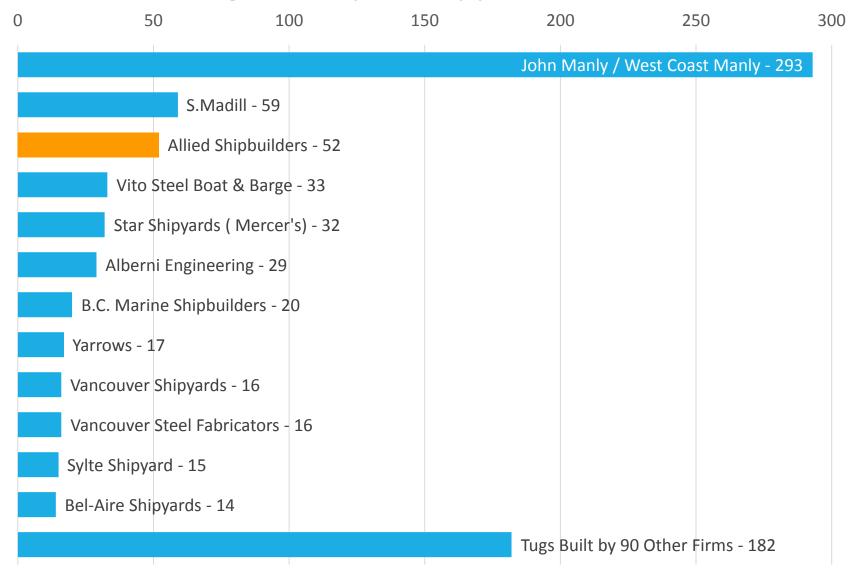
## John Manly (and Related Companies)

Responsible for the Construction of Nearly 40% of the Tugs Built in British Columbia



## John Manly / Westcoast Manly

'Rivtow Capt. Bob' (Now 'Seaspan Royal')

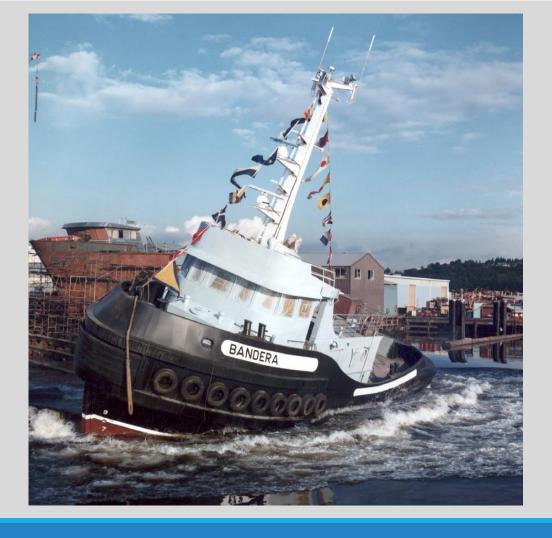




T.A. McLaren Piloting Allied Shipbuilders Hull No. 2 – 'Wee MacAdam'



Hull No. 124 – 'Neva Straits'



Hull No. 226 – 'Bandera' (Now 'Storm Bandit')





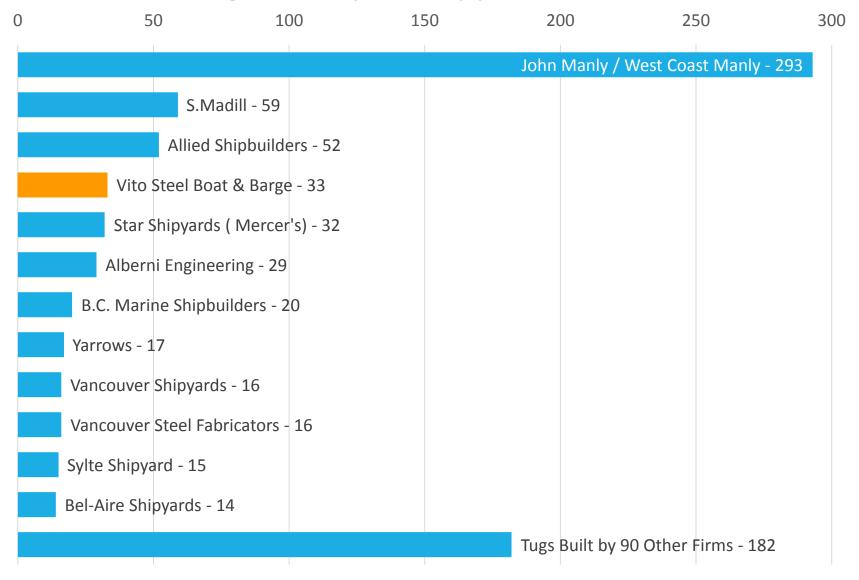
Hull No. 231 – 'Canmar Tugger' (Now 'Island Tugger')



Hull No. 194 and No. 195 – 'Arctic Taglu' and 'Arctic Hooper' Keels Set and Main Engines Installed



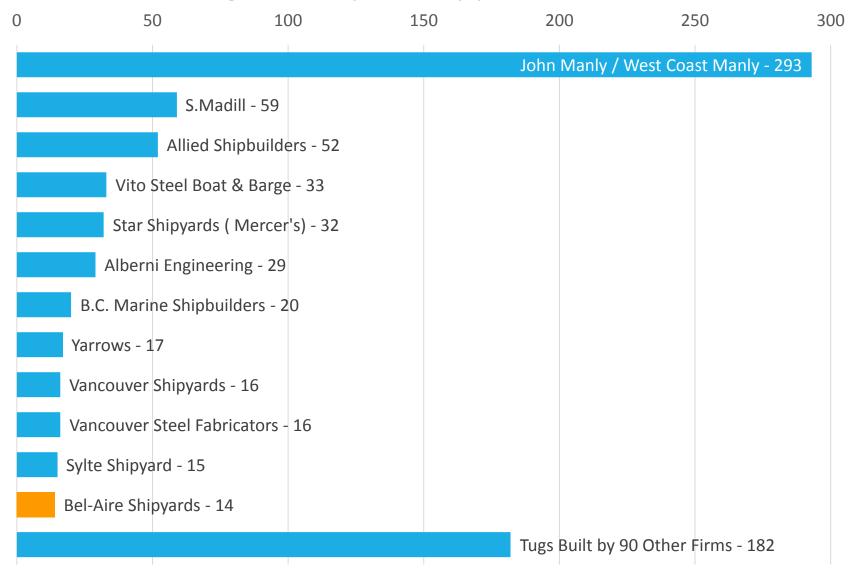
Hull No. 194 and No. 195 – 'Arctic Taglu' and 'Arctic Hooper'

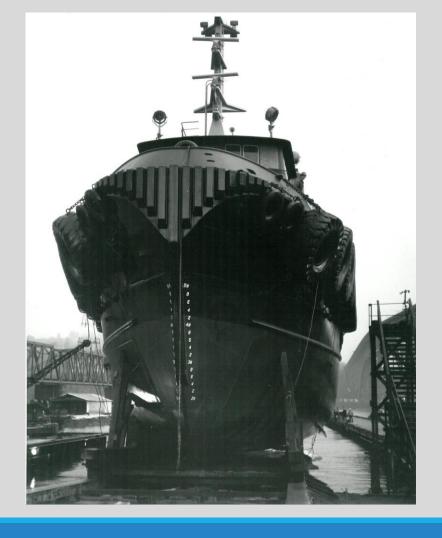




## Vito Steel Boat and Barge

Launching of Steel Gravel Barge 'Packmore 4000' – 1976



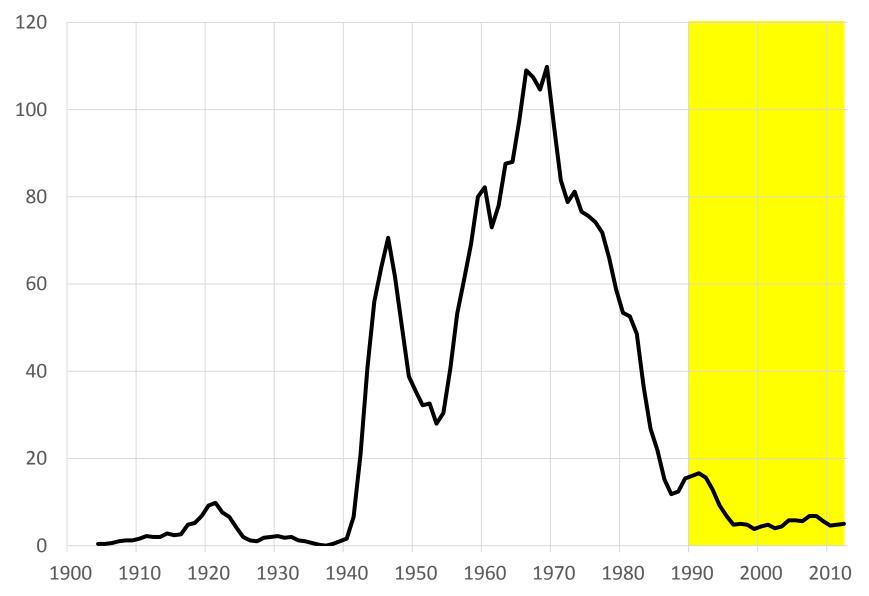


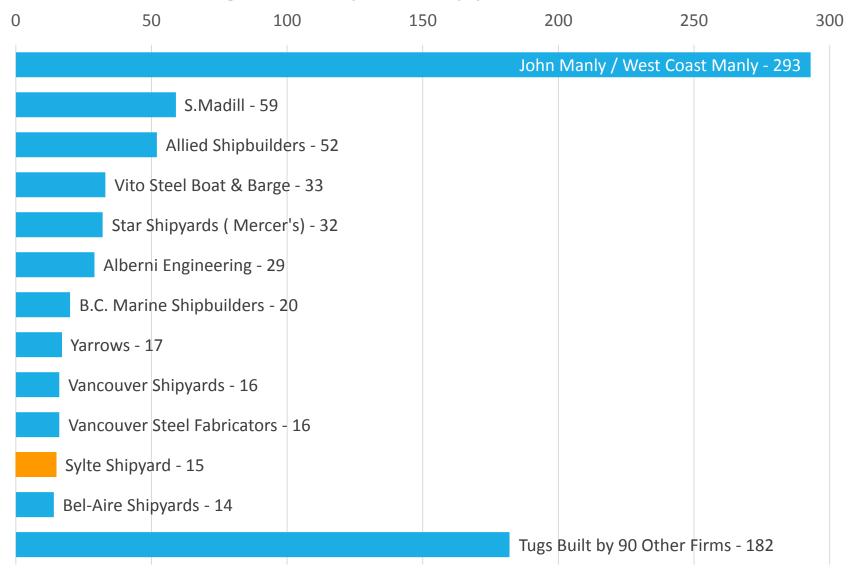
## Bel-Aire Shipyards

'Seaspan Regent' Prior to Launch

# Ships Few and Far Between 1990 to Present

#### Total Number of Steel Vessels Built Per Year in British Columbia





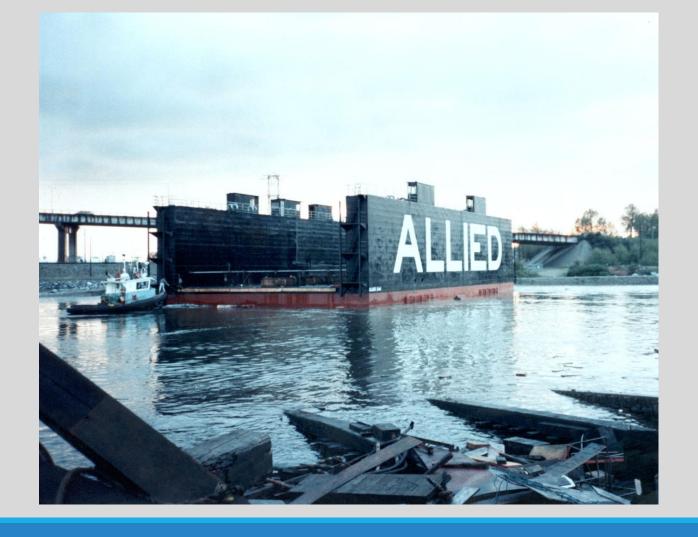


## Sylte Shipyard

5,400 BHP Ship-Docking Tug 'Tiger Sun' – Built 1999 (Now 'SMIT Tiger Sun')

## Shipbuilding Yard Closures

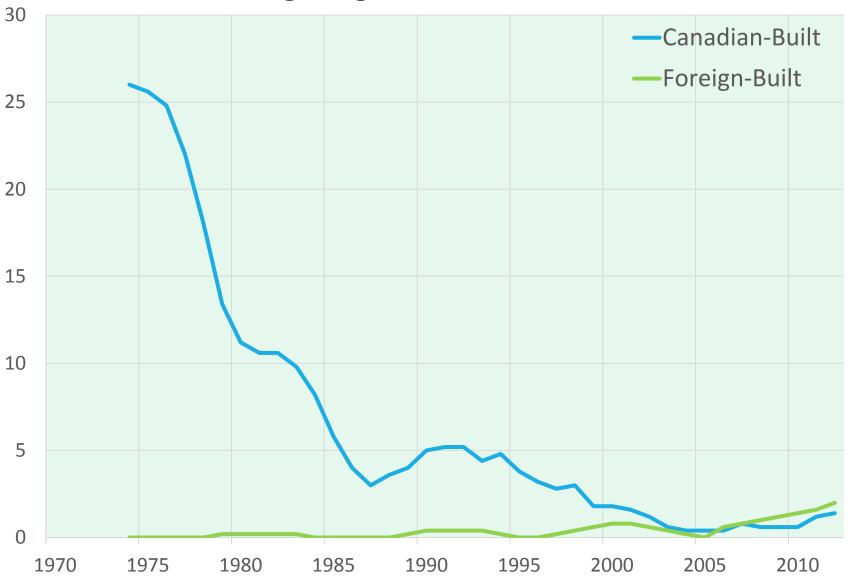
- Burrard Drydock (Versatile) North Vancouver
- Yarrows (Versatile) Victoria
- Bel-Aire Shipyard North Vancouver
- Westcoast Manly Vancouver
- Vito Steel Boat Delta
- Matsumoto North Vancouver
- Shore Boats Richmond



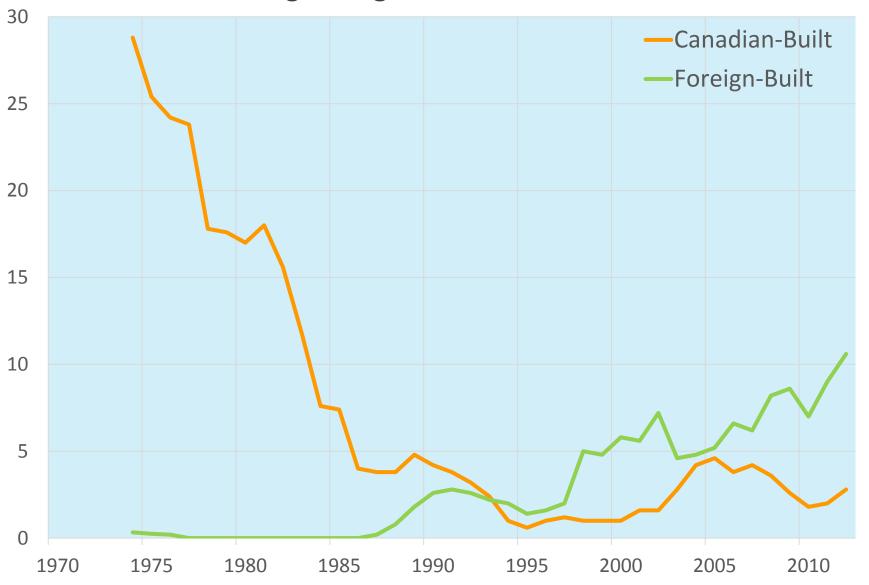
## Shift to Repair Work with Shipbuilding Capability

Allied Shipbuilders Hull No. 244 – 1,680 Ton Capacity Drydock

#### Number of Steel Tugs Registered Per Year in British Columbia



#### Number of Steel Barges Registered Per Year in British Columbia



## Seaspan Deliveries Since 2000

Barges	Quantity
Chip and Gravel Barges	28
Double-Hull Fuel Barges	5
TOTAL	33

Self-Propelled Vessels	Quantity
River Tugs	2
Intermediate Class Ferries	2
Orca Class Training Vessels	8
Cape Class Motor Lifeboats	30
TOTAL	42





## Seaspan Chip Barges Under Tow

## Thank You

